

Regd.Office: 315 TV Industrial Area, 248 Worli Road, Mumbai-400 030, India. **Admin. Office:** 1502, Marathon Icon, Marathon Nextgen Off Ganpatrao Kadam Marg,

Veer Santaji Marg,Lower Parel, Mumbai - 400 013 **E-mail**: technical@sdfine.com; Web site: www.sdfine.com **Tel**: 022-24814444 **Extn.**: 4510, 4507

CERTIFICATE OF ANALYSIS

QUALITY CONTROL LABORATORY of SDFCL Mfg. Unit No.2

Survey No.299,Poicha(R),-391780, Taluka : Savli, District : Vadodara , Gujarat NABL ACCREDITED TC-6881 ISO/IEC 17025 : 2017 For Chemical Testing

LAB ID. : RM/1920/11173 CERTIFICATE NO. : 301119/05

NAME OF PRODUCT: ETHYL ACETATE AR ACS

BATCH NO. : B20A/0519/3011/31

PRODUCT CODE : 20108 SPECIFICATION REF.: 20108SP04 MFG. DATE : FEB.-2020 REASSESMENT DATE: JAN.-2025

CASR NO. (141-78-6)

 $C_4H_8O_2$ M. W.: 88.11

TEST	SPECIFICATIONS	RESULTS	TEST METHOD REF.
*Description	A clear liquid, not more than 10 Hazen	Complies	Ph Eur 6.0 th edition
	units in colour, with characteristic odou	ır.	
*Solubility	Miscible with absolute industrial	Complies	Ph Eur 6.0 th edition
	methylated spirit & with diethyl		
	ether forming a clear colourless		
	solution.		
*Minimum Assay (GC)	99.5%	99.98%	ACS 11 th edition,2016
*Wt.per ml at 20°C	0.899 - 0.901 g	0.901 g	Ph Eur 6.0 th edition
*Refractive Index	1.372 - 1.373	1.372	Ph Eur 6.0 th edition
*Boiling Range(76.5-77.5°C		96%	Ph Eur 6.0 th edition
MAXIMUM LIMITS OF			
*Water	0.05%	0.011%	Ph Eur 6.0 th edition
*Acidity(CH ₃ COOH)	0.005%	0.0028%	ACS 10 th edition
*Non volatile matter	0.001%	0.0004%	ACS 10 th edition
*Copper(Cu)	0.000002%	0.000002%	Vogel's fifth edition
			Quantitative chemical
			Analysis
*Iron(Fe)	0.00001%	0.000001%	Vogel's fifth edition
			Quantitative chemical
			Analysis
*Lead(Pb)	0.00001%	NIL	AS 2000
*Ethanol(GC)	0.1%	ND	In house development
*Methanol(GC)	0.1%	ND	In house development
*Methyl acetate(GC)	0.1%	Not Detected	1
*Organic Impurities	Passes test.	Passes test.	ACS 10 th edition
*Benzene content(C ₆ H ₆)	2 ppm w/v	< 2 ppm w/v	USP-36,2013
(By GCHS)			

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(This is a computer printed report hence valid without signature)

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"The tests marked with an * are not accredited by NABL (ISO/IEC 17025:2017)".

THE ABOVE BATCH MATERIAL COMPLIES WITH THE PRESCRIBED QUALITY STANDARD AS ABOVE.

Measured values given in this Certificate of Analysis are the results determined at the time of Analysis. The above data do not relieve the user from analyzing the product upon receipt. Any legally binding assurance regarding the suitability of the product for any particular purpose or use cannot be derived thereof.

The result relate only to the sample tested.

This certificate shall not be reproduced except in full, without written consent of the Lab.management.

This product is manufactured at our manufacturing unit no. 2 (Poicha)

Sampling SOP No. : SDFCL-POI-SOP-001 For S D FINE-CHEM LIMITED

Sampling Plan : A (Sq. root of N+1)

Spl.Ref. (if any) : - (Authorized Signatory)

.....END OF REPORT.....

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